



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3281-1L08
Job Sheet 187475



Part No: D3281-1L08

Job Qty: 5 ea

Part Name: Floor Protector, Fwd LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/5/18

Job Tracking No:

Due Date: 1/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV F IPP Rev. A 10.02.24 New Issue LL IPP Rev. B Add Step 105 Dry Material 10/04/21 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	5 pcs	1/18/19	1/18/19	0.00	0.00	Purchasing		JAN 16 2019
140	Packaging	5 pcs	1/18/19	1/18/19	0.00	0.00	Packaging2		JAN 16 2019
150	QC	5 pcs	1/18/19	1/18/19	0.00	0.00	QC6		38 0 0
170	Packaging	5 pcs	1/18/19	1/18/19	0.00	0.00	Packaging3-1	5/4/25	JAN 22 2019
180	QC21-SA	5 Ea	1/18/19	1/18/19	0.00	0.00	QC21		38 0 0

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

20041963

x 5

Decos, 2010

ALB

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3281-1L08P	Floor Protector, Fwd LH	5 pcs (1 ea)	110-Purchasing	5145238
MLEXS.118-90318-08	Lexan Sheet (Clear)	26.3000 sf (5.26 ea)	110-Purchasing	5145239

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3281-1L08P	5	0	0
	MLEXS.118-90318-08	26	1,079	0

Part Specifications

Specifications could not be found.



Container No: S145240



Part: D3281-1L08

Job No: 187475

Serial No/Batch: S145240

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 12/5/18 11:34 AM Dart.lajeunesse.marie

Date: 01/16/19

Entered: _____ Date: _____

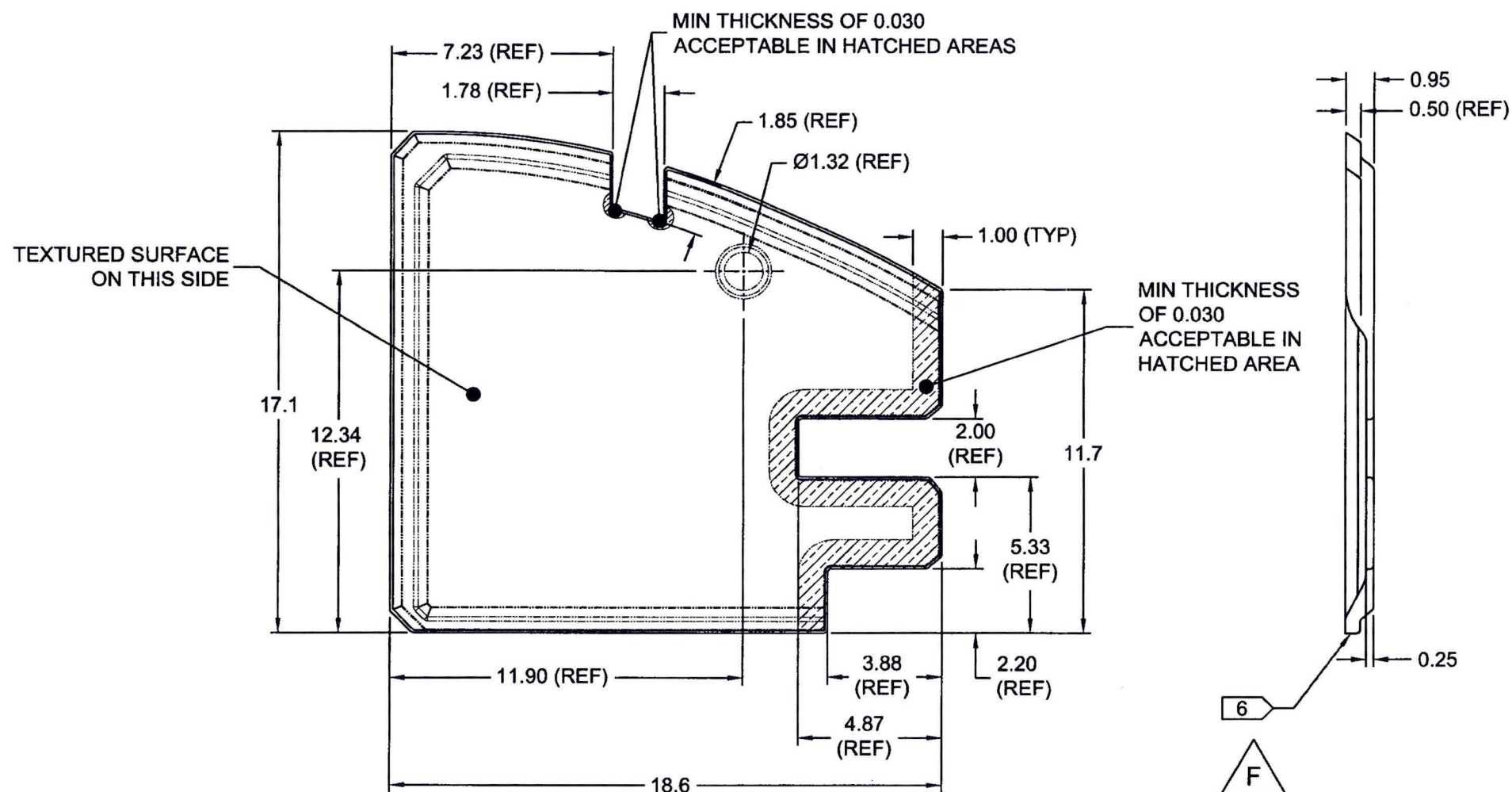


WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

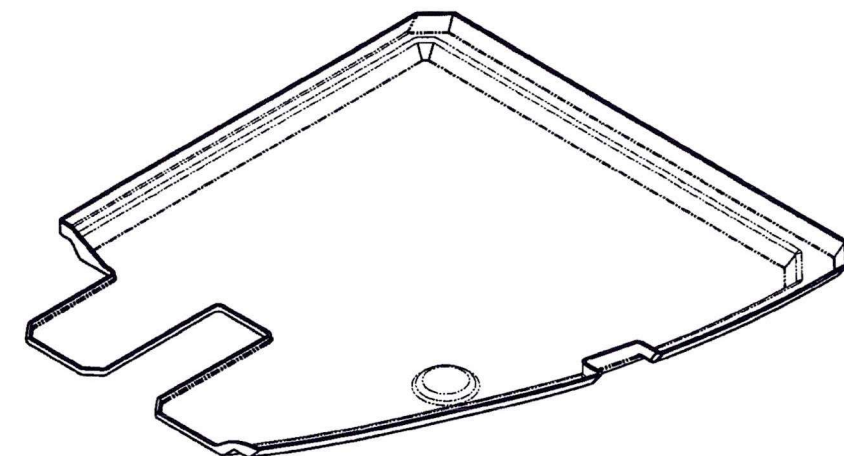
Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



D3281-1 FLOOR PROTECTOR

NOTES:

- 1) MATERIAL: -1L02 = LEXAN F6006, BLACK No. 701, 0.093" THICK (MLEXS.093-F6006-02)
-1L08 = LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR (MLEXS.118-90318-08)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 MAX
- 6) IDENTIFICATION: IDENT WITH DART P/N "D3281-1Lxx" AND B/N PER QSI 044 6.4 ALONG PERIMETER OF PART AS SHOWN.
- 7) WEIGHT: D3281-1L02 = 0.95 lb D3281-1L08 = 1.13 lb
- 8) THERMOFORM WITH MOLD D3281-1T1 PER DART QSI 022; TRIM AS SHOWN
MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 187475 MLS
187205

RELEASED
2010-11-25

F	NOTES UPDATED. FLAG NOTE 6 WAS 7 & RELOC, D.E.O. D3281-E-1 INC. DIM 17.0 WAS 17.1 (ZN B5-3, B6-4) & 17.7 WAS 17.8 (ZN C5-3, C6-4) REF CAR 10-21.	JPH	10.09.27
E	-3/-4 NOW TRIMMED FLAT: RMV 0.25 BEVEL TO FACILITATE TRIMMING (ZN D6-3, D4-4)	CP	10.01.05
D	THICKNESS 0.093 WAS 0.125, MIN THICKNESS 0.070 WAS 0.080, P/N AND B/N ID WITH VIBRATING STYLUS (ZN A7-1, A7-2, A7-3, A7-4); D3281-4 NOW ON PAGE 4; CORRECT WEIGHTS (ZN A8-1, A8-2, A8-3, A8-4)	PH	08.03.28
C	UPDATE DIMS TO MATCH PARTS: COLOUR 701 WAS 700; GENERAL UPDATE	LE	07.10.09
B	NOW LEXAN; DIMS AS MANUFACTURED	CP	05.11.25
A	NEW ISSUE	CP	04.05.03
REV.	DESCRIPTION	BY	DATE
DESIGN	90	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. REV. F D3281 SHEET 1 OF 4 TITLE SCALE FLOOR PROTECTOR NTS COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	11		
CHECKED	CP		
MFG. APPR.	11		
APPROVED	11		
DE APPR.	11		
DATE	10.09.27		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041963**

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO041963
PO Date: 12/5/18
Due Date: 1/16/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187475	D3281-1L08P			Floor Protector, Fwd LH : Various STC's As per Dwg D3281 Rev. F	Firmed	-	1/16/19 16 5 X JAN 16 2019	5 pcs	0 pcs	5 pcs	\$80.00/pcs	\$400.00
2	187476	D3281-2L08P			Floor Protector, Fwd RH : Various STC's As Per Dwg D3281 Rev. F	Firmed	-	1/16/19 16 5 X JAN 16 2019	5 pcs	0 pcs	5 pcs	\$80.00/pcs	\$400.00
3	187477	D3281-3L08P			Floor Protector, Aft LH : Various STC's As per Dwg D3281 Rev. F	Firmed	-	1/16/19 16 5 X JAN 16 2019	5 pcs	0 pcs	5 pcs	\$80.00/pcs	\$400.00
4	187478	D3281-4L08P			Floor Protector, Aft RH : Various STC's As Per Dwg D3281 Rev. F	Firmed	-	1/16/19 16 5 X JAN 16 2019	5 pcs	0 pcs	5 pcs	\$80.00/pcs	\$400.00
Grand Total:												\$1,600.00	

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041963

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, appearing to be "Ah" or similar, located to the right of the Procurement Quality Clauses list.

Plex 12/5/18 1:47 PM dart.Lussier.Patrick



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Packing Slip

Shipment Number: 33467
Shipment Date: 01/15/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order
41963
Carrier Account #
151793240

Sales Order
SO-026731

Incoterms
EX WORKS

Ship Via
FEDERAL EXPRESS - Priority Overnight

Payment Method
COL
Tracking Number
774199818183

Item Number Revision	Description	Quantity Shipped	UOM
D3281-1L08P- Rev.: F	FLOOR PROTECTOR, FWD LH AS PER DWG D3281 REV. F B163812	5	EA
D3281-2L08P- Rev.: F	FLOOR PROTECTOR, FWD RH AS PER DWG D3281 REV. F B163792	5	EA
D3281-3L08P- Rev.: F	FLOOR PROTECTOR, AFT LH AS PER DWG D3281 REV. F B163831	5	EA
D3281-4L08P- Rev.: F	FLOOR PROTECTOR, AFT RH AS PER DWG D3281 REV. F B163821	5	EA

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9-89

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. # 41963

SO # 026731

Part #	D3281-1L08P	Qty.	5	Batch #	-001
Description	FLOOR PROTECTOR, FWD LH	Material usage	1 SHEET	Lot#	DART0120 0007247885
Part #	D3281-2L08P	Qty.	5	Batch #	-002
Description	FLOOR PROTECTOR, FWD RH	Material usage	1 SHEET	Lot#	DART0120 0007247885
Part #	D3281-3L08P	Qty.	5	Batch #	-003
Description	FLOOR PROTECTOR, AFT LH	Material usage	1 SHEET	Lot#	DART0120 0007247885
Part #	D3281-4L08P	Qty.	5	Batch #	-004
Description	FLOOR PROTECTOR, AFT RH	Material usage	OFF CUT	Lot#	DART0120 0007247885
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: 
(Approved QA Signatory)

Date: JAN. 15, 2019

C OF C # 099

Page: 1 of 1

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